
Thermodynamic Measurement for Cr-P Alloy with Double Knudsen Cell Mass Spectrometry

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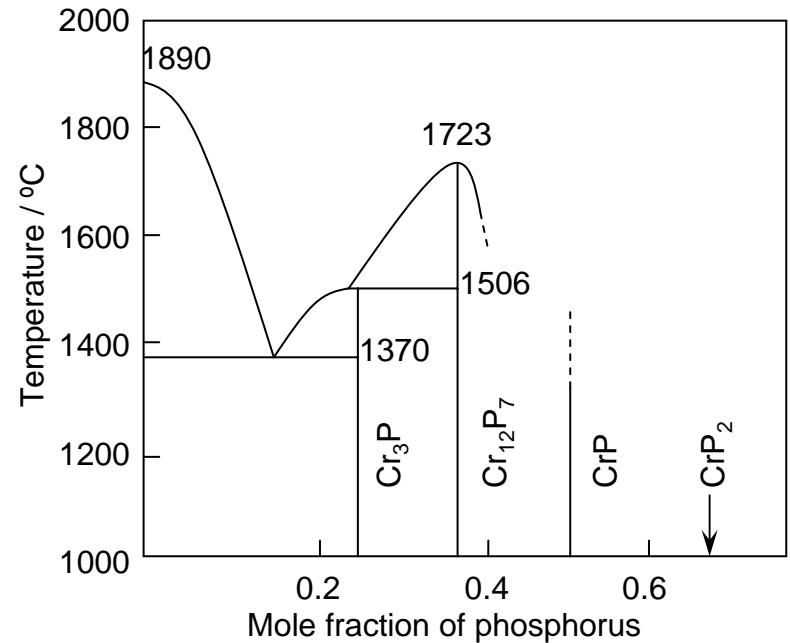
Background

Thermodynamic data of Cr-P system

Development of new technologies

Refining stainless steel and alloys

It is known that this system has some stoichiometric compounds.



Phase diagram of Cr-P

The investigation on these compounds is not enough.

Available thermodynamic data of these compounds is limited.



Previous study on Cr₃P

Myers^[1]

Zaitsev et al.^[2]

Measurement on P₂ pressure in equilibrium with the mixture of Cr and Cr₃P



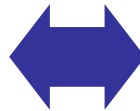
Gibbs energy of formation of Cr₃P

Knudsen effusion technique

Single Knudsen cell mass spectrometry

difference

$$\Delta G_f^0 = -132000 + 40.5T$$



$$\Delta G_f^0 = -244000 + 71.0T$$

[1] C. E. Myers, G. A. Kisacky, and J. K. Klingert; J. Electrochem. Soc., 132 (1985), p. 236.

[2] A. I. Zaitsev, N. E. Shelkova, A. D. Litvina B. M. Mogutnov, and Zh. V. Dobrokhotova; J. Phase Equilib., 19 (1998) p. 191.

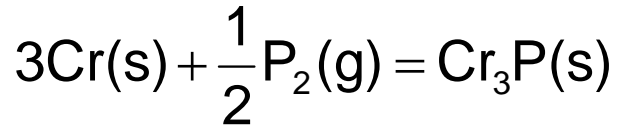


Objective

To measure thermodynamic properties of Cr_3P
with double Knudsen cell mass spectrometry



Principle of Measurement on thermodynamic data of Cr₃P



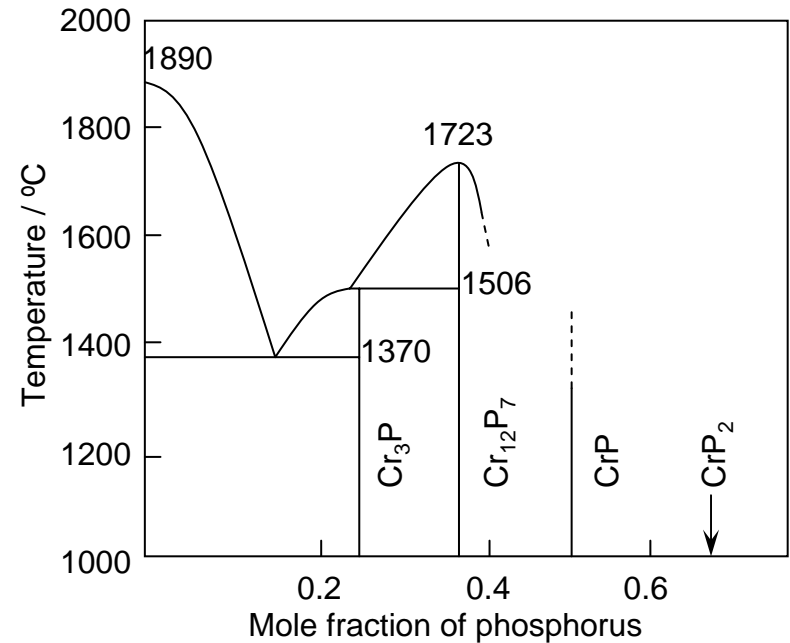
$$\Delta G_f^0 = -RT \ln \left(\frac{a_{\text{Cr}_3\text{P}}}{a_{\text{Cr}}^3 \cdot p_{\text{P}_2}^{\frac{1}{2}}} \right)$$

The solubility phosphorus to chromium is insignificant.

Cr₃P is stoichiometric compound under eutectic temperature.



Activity of Cr and Cr₃P in the mixture of Cr and Cr₃P could be set to unity.



Phase diagram of Cr-P

Therefore, the Gibbs energy of formation of Cr₃P can be obtained by measurement on P₂ pressure in equilibrium with the mixture of Cr and Cr₃P.

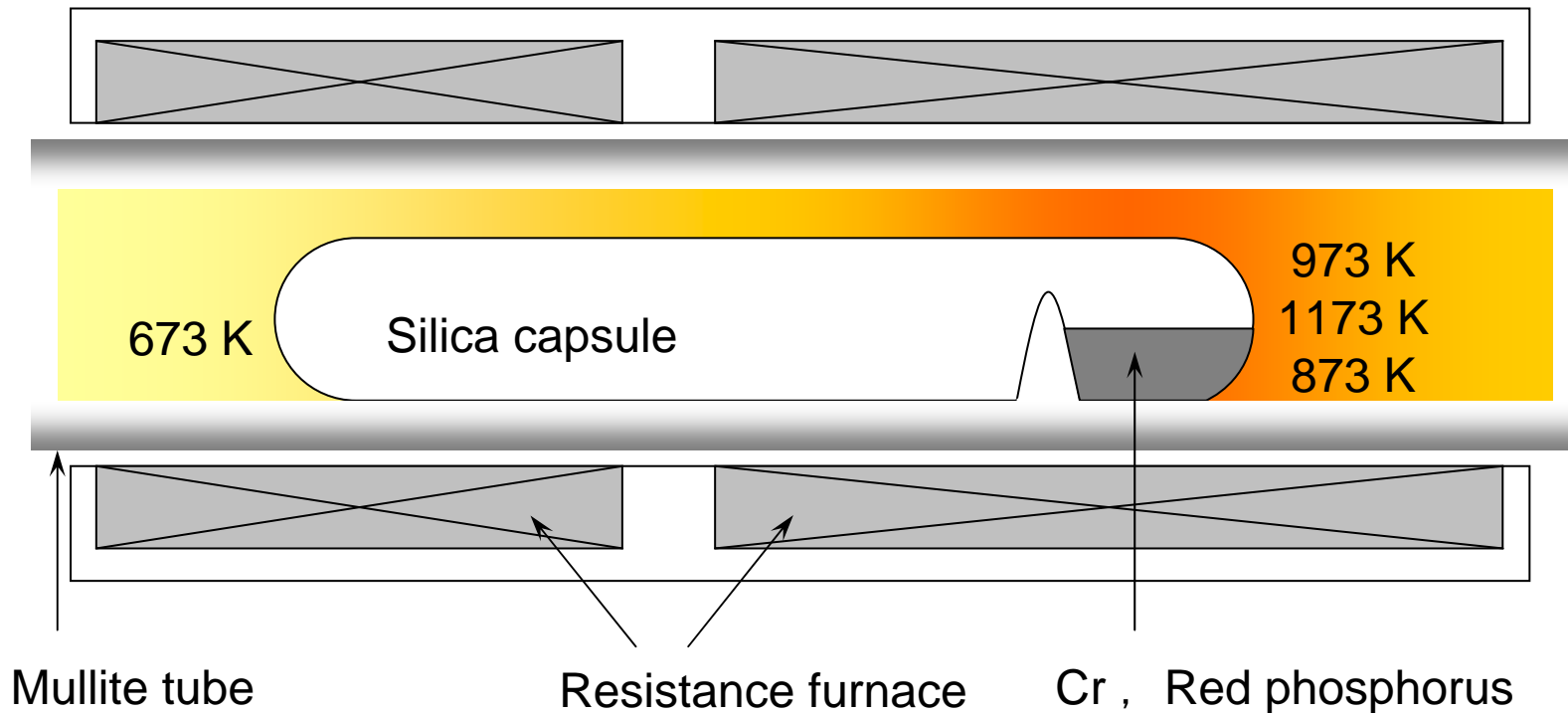


Preparation of Cr₃P

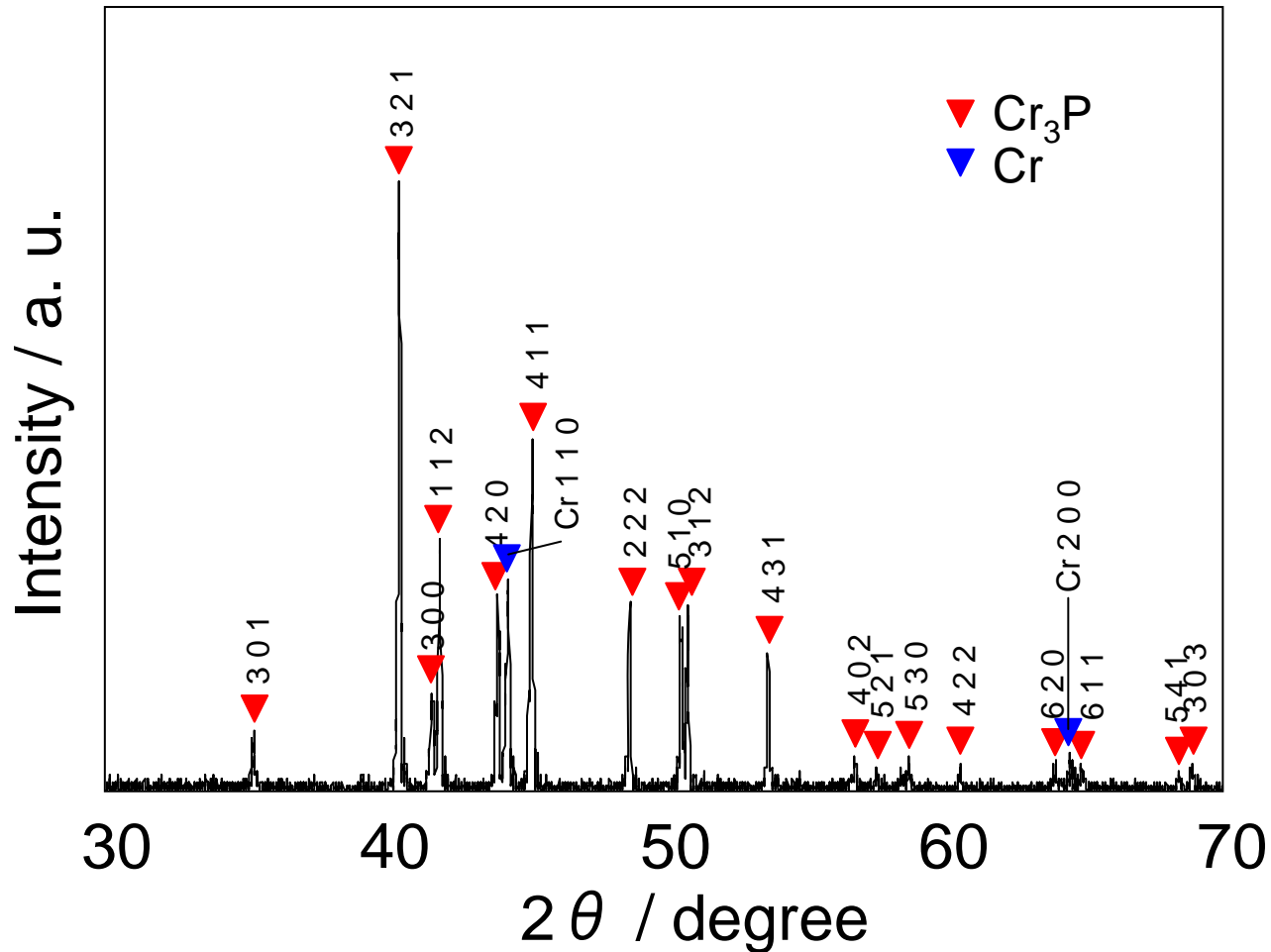
Material : Pure Cr (3N), Red Phosphorus(3N)

Temperature, Time (Sample end) : 973 K 30 hr, 1173 K 7 hr, 873 K 30 hr

Temperature (The other end) : 673 K



XRD Pattern of product

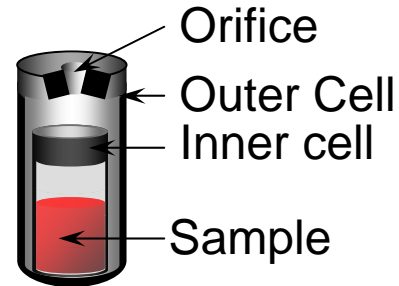


The mixture of Cr and Cr_3P was obtained.

Knudsen Cell Mass Spectrometry

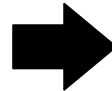
Knudsen cell

Knudsen cell is a container, which has a small orifice.



Knudsen cell

Effusion rate from an orifice



Vapor pressure of sample

Mass spectrometry

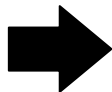
$$p_i = b \frac{I_i}{\sigma_i} T$$

p_i : Partial pressure of i
 T : Temperature
 b : Device constant
 σ_i : Ionized cross section of i
 I_i : Ion current of i

Detect vapor pressures as ion current which is proportional to vapor pressure

Device constant influences Results

Device constant changes in each measurements



Decreasing accuracy of measurement

Double Knudsen Cell Mass Spectrometry

Double Knudsen cell mass spectrometry

This method employs two Knudsen cells.

Cell 1: Sample

Cell 2: Reference substance

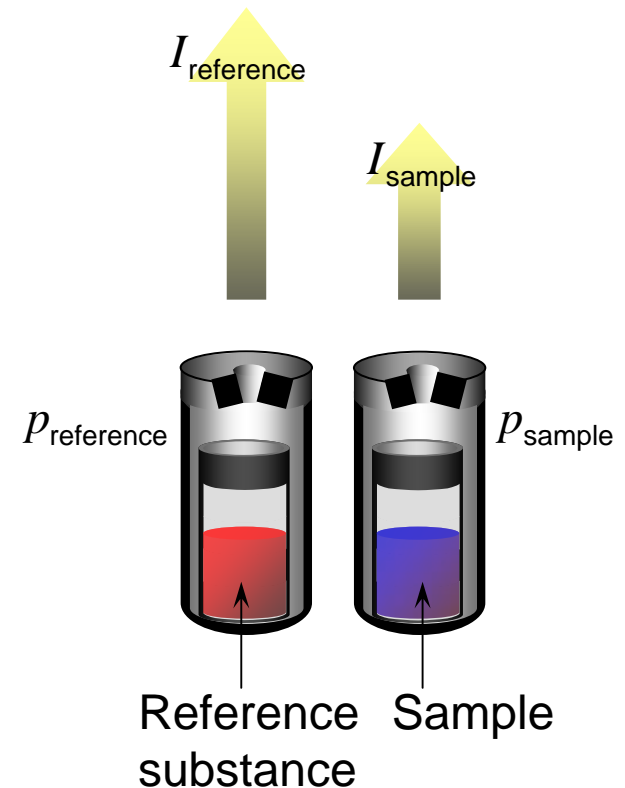
Reference substance has well known pressure of objects of measurement.

Compare ion currents from sample and reference substance

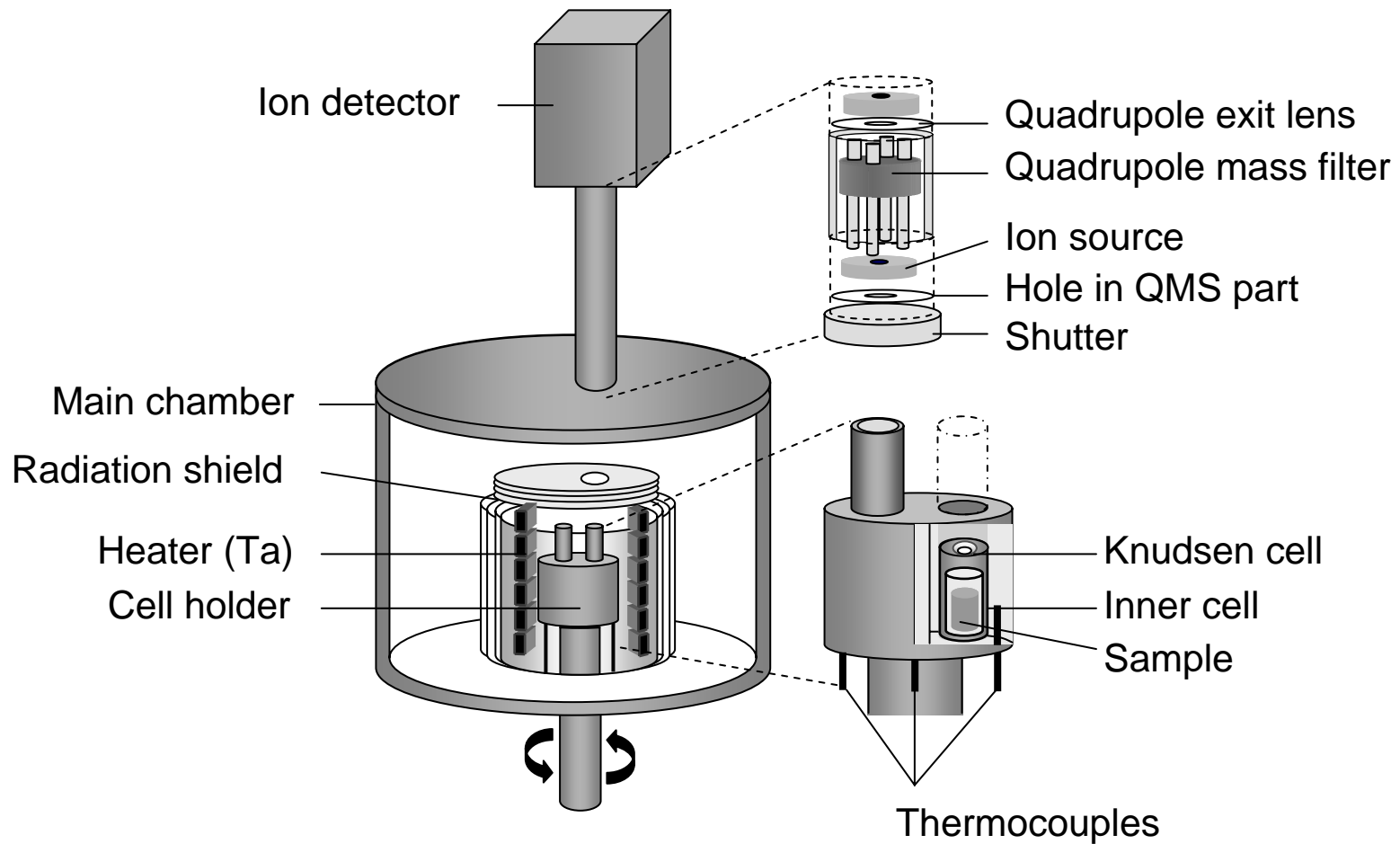
$$\frac{p_{\text{sample}}}{p_{\text{reference}}} = \frac{I_{\text{sample}}}{I_{\text{reference}}}$$



Avoid influence of device constant



Equipment for Double Knudsen Cell Mass Spectrometry



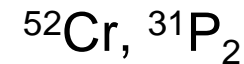
Equipment for Double Knudsen Cell Mass Spectrometry

Results - Ion Current from Samples

Detection of Ion Currents

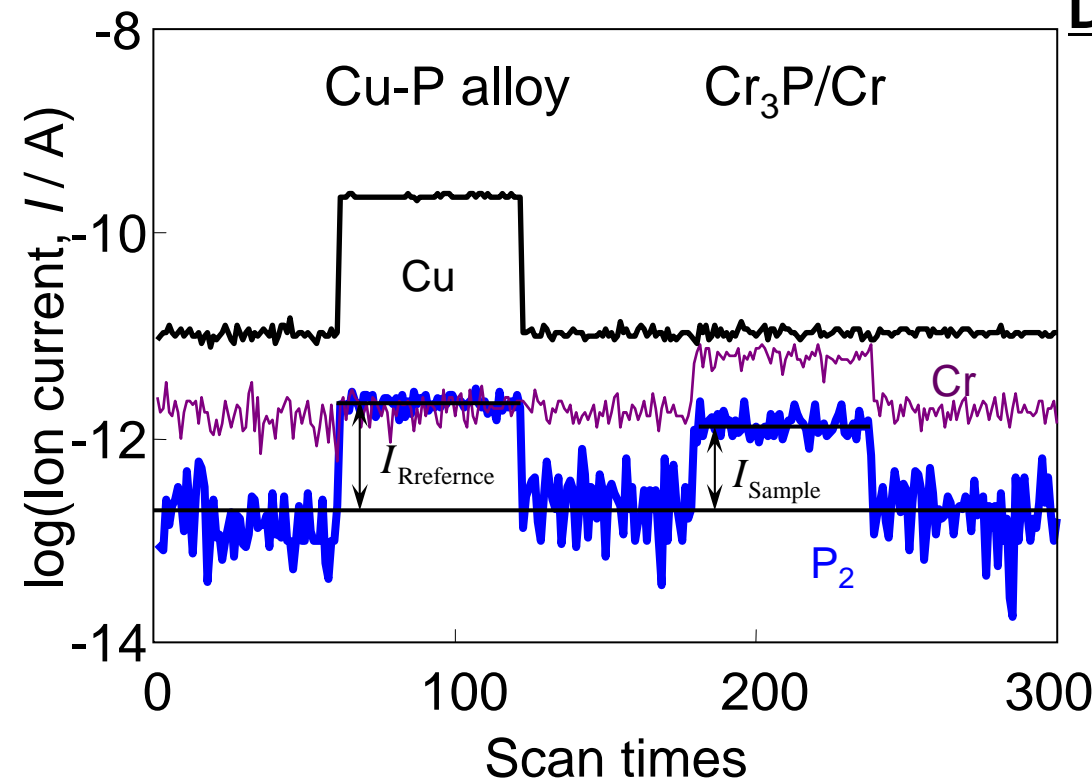
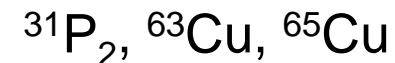
Sample (Cr and Cr₃P)

Mass-to-ratio (e/z), 52, 62



Reference (Cu-P alloy)

Mass-to-ratio (e/z), 62, 63, 65

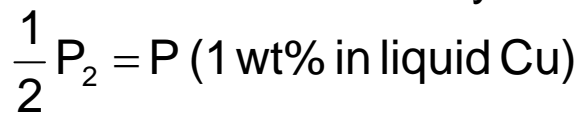


Ion currents during measurement

$$\frac{p_{\text{P}_2 \text{ in sample}}}{p_{\text{P}_2 \text{ in reference}}} = \frac{I_{\text{P}_2 \text{ in sample}}}{I_{\text{P}_2 \text{ in reference}}}$$

P₂ pressure in sample was obtained by comparison of ion currents.

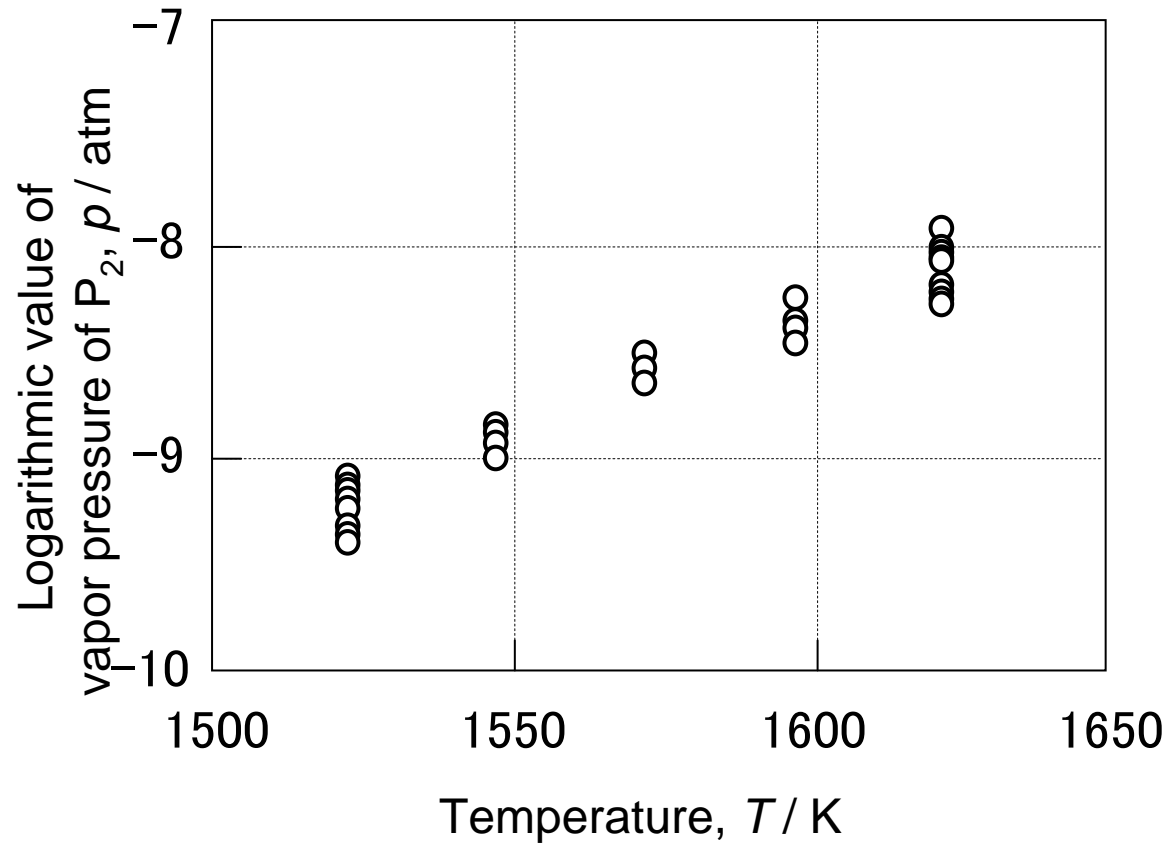
Reference substance Cu-P alloy P : 0.90 wt%



$\Delta G_f^0 = -125000 + 0.54T$ J/mol

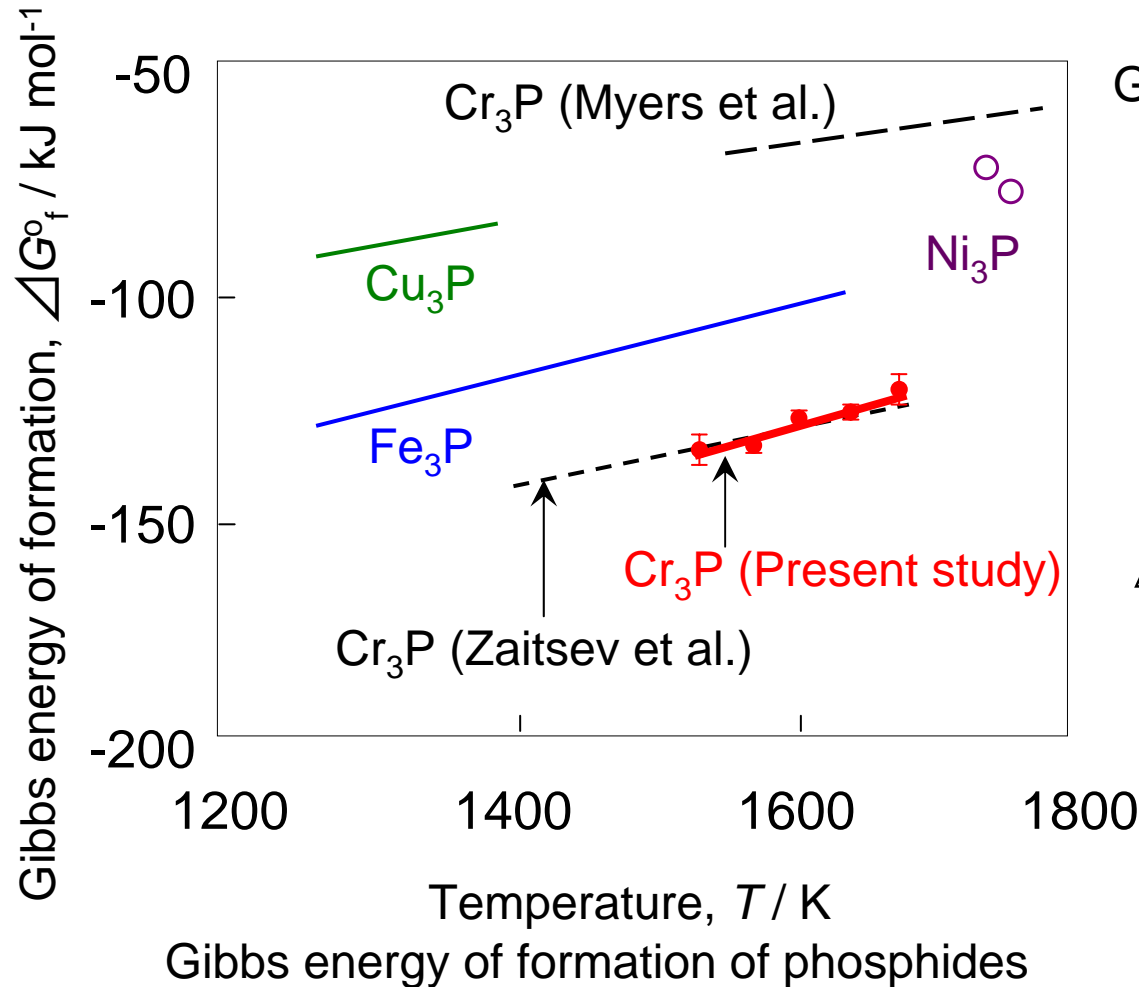


Results - Pressure of P_2

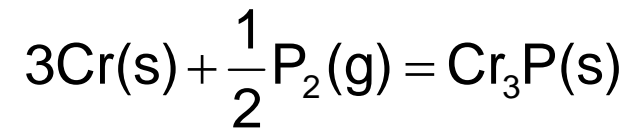


P_2 pressure in equilibrium with a mixture of Cr and Cr_3P

Results - Gibbs Energy of Formation of Cr₃P



Gibbs energy of formation of Cr₃P



$$\Delta G_f^0 = -RT \ln \left(\frac{a_{\text{Cr}_3\text{P}}}{a_{\text{Cr}}^3 \cdot p_{\text{P}_2}^{\frac{1}{2}}} \right)$$

$$\Delta G_f^0 = -261000 + 83.0T (\pm 6800) \text{ J/mol}$$

Gibbs energy of formation of Cr₃P is in good agreement with Zaitsev's data.

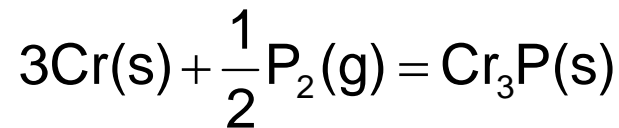
The Gibbs energy of formation of Cr₃P was smaller than those of copper, iron, and nickel.



Summary

P_2 Pressure in a mixture of Cr and Cr_3P at 1523 – 1623 K was measured by double Knudsen cell mass spectrometry.

Gibbs energy of formation of Cr_3P was determined as follows:



$$\Delta G_f^0 = -261000 + 83.0T (\pm 6800) \quad \text{J/mol}$$

