

NEW TITANIUM PRODUCTION PROCESS BY MAGNESIOTHERMIC REDUCTION OF TITANIUM SUBHALIDES

Osamu Takeda* and Toru H. Okabe

*Institute of Industrial Science, University of Tokyo, 4-6-1 Komaba, Meguro-ku, Tokyo, 153-8505, Japan, Tel.: +81-3-5452-6314, Fax: +81-3-5452-6313,
E-mail: takeda@iis.u-tokyo.ac.jp, okabe@iis.u-tokyo.ac.jp,*

** Graduate student*

Currently, several studies on a new titanium production process are being conducted in order to replace the current titanium production process that is based on the Kroll process^[1]. For example, a direct reduction process of titanium oxide, such as the FFC process^[2], the OS process^[3], and the EMR/MSE process^[4], is now being actively investigated. These processes, however, require leaching process for metal/salt separation, and it is difficult to control impurity content in the obtained titanium. Many technical problems need to be solved before establishing a large-scale commercial process. In this study, a new titanium reduction process, which utilizes some advantages of the magnesiothermic reduction of chlorides, is investigated. To increase the reduction speed and establish a continuous process, a titanium subhalide is reduced to titanium by magnesiothermic reduction. To evaluate the feasibility of high production speed of high-purity titanium, titanium dichloride ($TiCl_2$) or titanium trichloride ($TiCl_3$) feed and magnesium were charged into a reaction vessel made of titanium or lined with titanium foil, and the vessel was heated at 1073 K for 7.2 ks in an argon atmosphere. After the reduction experiment, sponge titanium with more than 99% purity (analyzed by XRF) was obtained. The original shape of the reaction vessel was retained, which proves that a titanium reaction vessel can be utilized in this for the reduction process. Presently, we are developing an efficient process to separate titanium from magnesium chloride ($MgCl_2$) and magnesium. This study discusses the possibility of establishing a high speed, semi-continuous titanium production process by magnesiothermic reduction of subhalides using a titanium reaction vessel.

References:

- [1] W. Kroll, *Tr. Electrochem. Soc.*, 78, 35 (1940).
- [2] Z. Chen, D. J. Fray, T. W. Farthing, *Nature*, 407, 361 (2000).
- [3] K. Ono, R. O. Suzuki, *Journal of Metals (JOM)*, 54 February, 59 (2002).
- [4] T. Abiko, II Park, T. H. Okabe, *Proceedings of 10th World Conference on Titanium*, (2003).